

TECHNICAL



DATE: Revised December 2004

SUBJECT: Painting *Alumaguard*

PAINTING Alumaguard IS NOT RECOMMENDED!

If you absolutely **MUST** paint Alumaguard, painting it *will void our warranty*.

Though many have painted *Alumaguard*, customers who have chosen a dark color (green, brown, black) raised the surface temperature of *Alumaguard* considerably which caused:

- softening of the rubberized asphalt
- melting and running of the rubberized asphalt
- weakening of seams due to softening
- seam rupture from low pressure air leaks in duct
- lifting of seams due to softening
- sagging of the bottom on the bottom of the duct

If you choose to paint *Alumaguard*, prior to painting, the entire surface must be cleaned with alcohol to remove dirt and oil; paint it a *LIGHT* color!

Use a high quality oil based primer to the surface with either a paint roller or via sprayer. Allow to dry completely according to the instructions on the primer.

When the primer is completely dry, apply high quality *OIL BASED EXTERIOR ENAMEL* (*thermo-set*) paint with either a paint roller or via sprayer.

Any painted surface will require maintenance, expansion and contraction will cause cracking of the paint down the road which will require re-painting and/or touch up painting. Paints contain solvents which are flammable and which can attack our rubberized asphalt compound. Again, we strongly discourage the painting of Alumaguard, and if the choice is made, it is at your own risk.



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