



INSTALLATION SEQUENCE FOR FLASHING A FLANGED CIRCULAR WINDOW OR FIXTURE:

1. INSTALL POLYGUARD ARCHFLASH™ ONTO THE FLANGE AND 8-INCHES OF THE BACKING WALL STARTING FROM 3-INCHES ABOVE THE HORIZONTAL MIDPOINT OF THE CIRCLE AND THEN INITIALLY DOWNWARD WITH THE INNER EDGE FOLLOWING ALONG THE FLANGE TO FRAME INTERSECTION TO UPWARD AND 3-INCHES PAST THE HORIZONTAL MIDPOINT.
2. FABRICATE TWO METAL FLASHING TRAYS AND INSTALL THEM AT THE HORIZONTAL MIDPOINTS OF THE CIRCLE.
3. INSTALL POLYGUARD ARCHFLASH™ ONTO THE FLANGE AND 8-INCHES OF THE BACKING WALL STARTING FROM THE BOTTOM OF A FLASHING TRAY AND THEN INITIALLY UPWARD WITH THE INNER EDGE FOLLOWING ALONG THE FLANGE TO FRAME INTERSECTION TO ENDING DOWNWARD IN THE BOTTOM OF A FLASHING TRAY.
4. FASTEN THE OUTER EDGE OF POLYGUARD ARCHFLASH™ TO THE BACKING WALL AND APPLY POLYGUARD DETAILING SEALANT ALONG THE EDGE OF THE FLASHING.

NOTE: THIS ROUGH OPENING WALL IS SHOWN AS FRAME BUT COULD BE MASONRY. THE INSTALLATION SEQUENCE FOR FLASHING IS THE SAME FOR EITHER MATERIAL OF CONSTRUCTION.  
 FREE THE SURFACES THAT WILL RECEIVE THE FLASHING FROM IRREGULARITIES THAT WOULD INTERFERE WITH A FLAT INTERFACE WITH THE FLASHING, OR POSE A FLASHING PUNCTURE HAZARD. APPLY A COATING OF POLYGUARD 650LT, CALIFORNIA SEALANT, GREEN CALIFORNIA SEALANT OR SHUR-TAC WATER-BASED LIQUID ADHESIVE TO CLEAN AND DRY SURFACES THAT WILL BE RECEIVING THE FLASHINGS. BASE SELECTION OF LIQUID ADHESIVE ON SUBSTRATE COMPATIBILITY AND VOC REQUIREMENTS. REFER TO POLYGUARDS PUBLICATION "PRINCIPLES OF WATERPROOFING ABOVE GRADE EXTERIOR WALL ASSEMBLIES" FOR MORE DETAILED METAL FABRICATION AND INSTALLATION INFORMATION.

WDF23.4

FLASHING A CIRCULAR FLANGED WINDOW, DOOR, OR FIXTURE

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\*\*MATERIALS SEPARATED FOR CLARITY\*\* NTS

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