



POLYFLASH™ WINDOW FLASHING INSTALLATION GUIDE

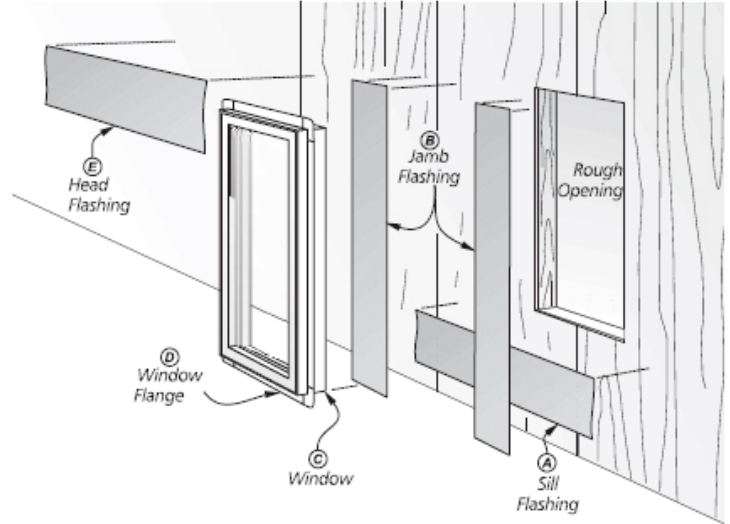
Method “B” mechanically attached referencing AAMA Publication 2400-02

The “Method B” installation guide is designed for integral flanged window applications, where the window is installed before the weather-resistive barrier is applied.

Polyguard PolyFlash™ provides this window flashing installation guide to assist installers by demonstrating an efficient and effective method for exterior window flashing installation. Compliance with the building code and proper installation are critical in reducing potential water leakage points.

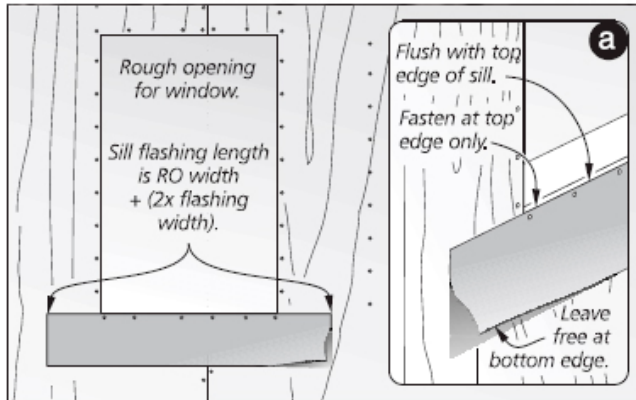
The following **Polyguard** flashing products are acceptable for this method:

- **Polyguard PolyFlash** 9” x 300’ rolls



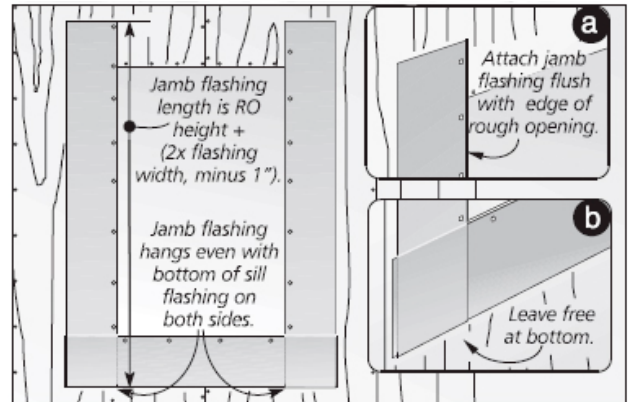
For further assistance, please call **Polyguard** technical support at 214-515-5000.

1. INSTALL SILL FLASHING



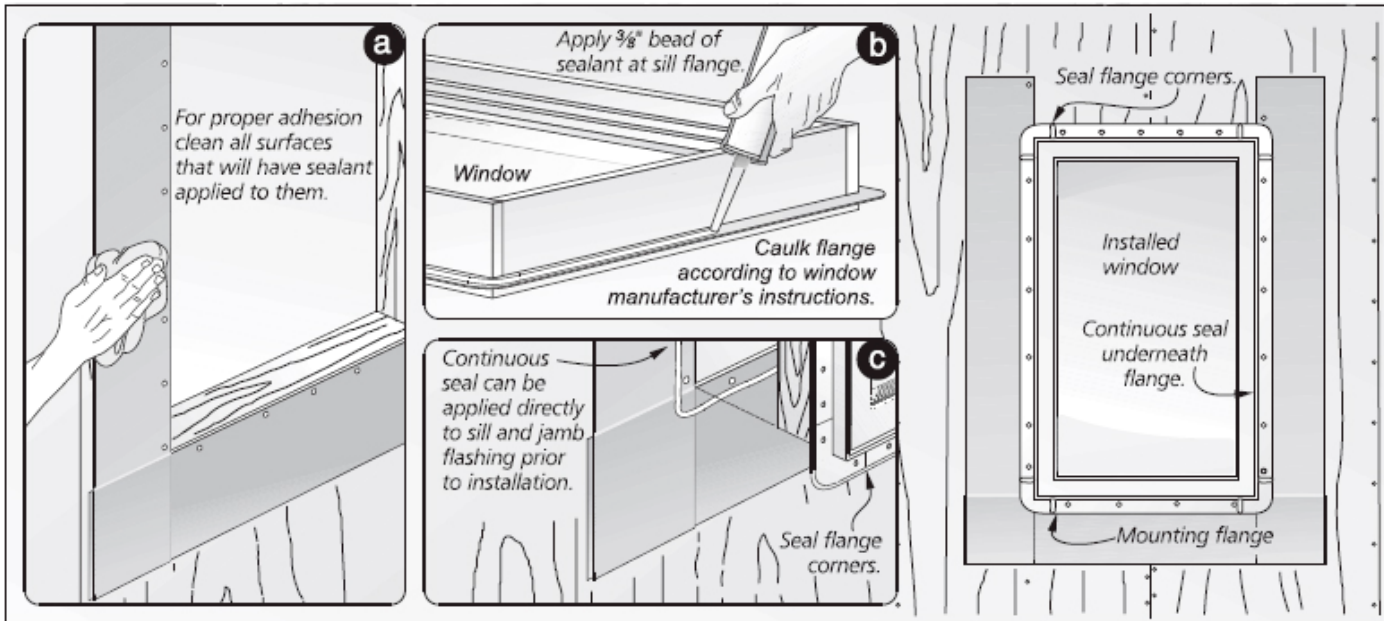
Cut the sill flashing (the width of the rough opening plus 2x the width of the flashing.). Mechanically attach the flashing along the bottom of the rough opening. Be sure not to fasten the lower edge of the flashing so that a weather-resistive barrier may be slipped up underneath the flashing in a weather-board fashion (1a).

2. INSTALL JAMB FLASHING



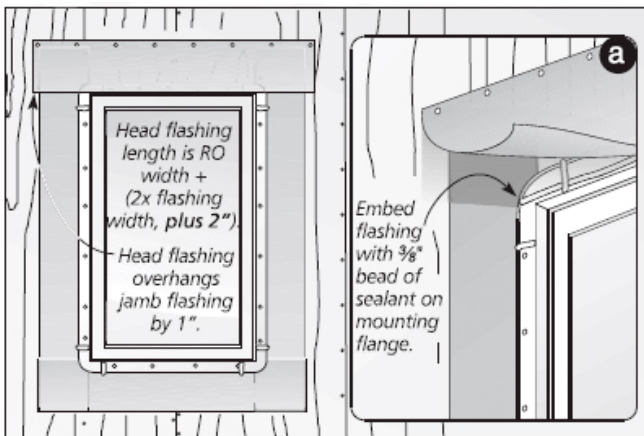
Cut the jamb flashing (rough opening height, plus 2x the width of the flashing, minus 1”). Align the flashing flush to the edge of the rough opening and even with the bottom of sill flashing. Attach the jamb flashing at rough opening (2a). As with the sill flashing, do not fasten the lower edge of the jamb flashing (2b). Repeat above steps for the remaining jamb.

3. APPLYING SEALANT - WINDOW INSTALLATION



To insure the proper adhesion, wipe the window flange, sill and jamb flashing with a clean rag before applying sealant (3a). Prior to installing the window, apply a continuous 3/8" bead of sealant to the backside (interior) of the mounting flange near the outer edge (3b). The sealant may also be directly applied to perimeter of the rough opening as long as a continuous seal is assured (3c). Then install the window according to manufacturer's instructions.

4. HEAD FLASHING

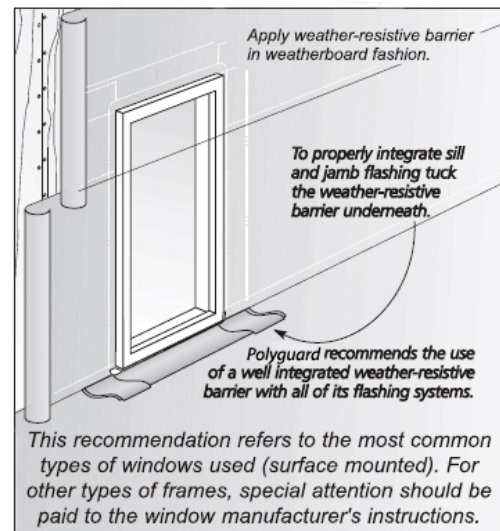


NOTE: The length of the head flashing is the width of the rough opening plus 2x the width of the flashing plus 2".

To install the head flashing, apply a continuous 3/8" bead of sealant on the top (head) mounting flange (4a). Embed the head flashing over the sealant, press the head flashing until the sealant appears at the bottom edge. When using a self adhesive flashing, sealant at the head flange is not necessary. Be sure to extend the flashing beyond each jamb flashing. Fasten in place.

Limitations: **PolyFlash™** is the only **Polyguard** flashing product that can be installed horizontally or at a slope of less than 60°. Product should be covered as soon as possible. Inspect product to insure it is free of any protrusions or damage which may compromise its moisture-resistive properties. Direct exposure of sealant to the adhesive side of **PolyFlash** can be detrimental if the amount of sealant exceeds what is specified above. Please follow these recommendations regarding location and amount of sealant to be used. **Polyguard** strongly recommends against the practice of using a "knockdown bead of sealant," Or "buttering the flange" with sealant, because this amount of sealant is excessive and unnecessary.

OVERVIEW



CALL 1-214-515-5000 for Technical Assistance

www.polyguardproducts.com

Polyguard®
Innovation based. Employee owned. Expect more.