



## 600 LIQUID ADHESIVE

### DESCRIPTION:

**POLYGUARD 600 LIQUID ADHESIVE** is a fast drying, rubber based adhesive in solvent solution which is used in conjunction with **Polyguard** pipeline coatings and tapes. It is available in solvent systems that will conform to most local VOC requirements.

PHYSICAL PROPERTIES	TYPICAL RESULTS
Color	Black
Solids Content	19%
Flash Point	33°F (0.5°C) TCC
Viscosity	300-500 cps @ 77°F
Shelf Life	2 Years *
Temperature Ranges:	At Application 25°F. to 130°F (-4° to 54° C) In Service -25°F to 170°F (-32° to 76.7° C)

\* Shelf life can vary based on storage conditions.

### APPLICATION:

**600 LIQUID ADHESIVE** may be applied with roller or brush to clean and dry pipe surface. It should be applied at an average rate of 400 ft<sup>2</sup> per gallon (10m<sup>2</sup>/liter). **DO NOT THIN LIQUID ADHESIVE.** In the event of cold weather, store inside prior to use.

### PRECAUTIONS:

The liquid adhesive is an industrial coating and would be harmful or fatal if swallowed. It is marked as red label from the standpoint of flash point. Prohibit flames, sparks, welding and smoking during application. Solvents could be irritating to the eyes. In case of contact with eyes, flush with water and contact physician.

Avoid prolonged contact with skin and breathing of vapor or spray mist from liquid adhesive. In confined areas, use adequate forced ventilation, fresh air masks, explosion proof equipment, and clean clothing.

This material is sold by **Polyguard Products, Inc.** only for the purposes described in this literature. Any other use of the products is the responsibility of the purchaser and **Polyguard Products** does not warrant nor will be responsible for any misuse of these products. **Polyguard Products** will replace material not meeting our published specifications within one year from date of sale.

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This information is based on our best knowledge, but  
POLYGUARD cannot guarantee the results to be obtained.



Polyguard is ISO 9001 certified since 1996.

**HEALTH AND SAFETY:**

All **Polyguard Products** Safety Data Sheets (SDS) and precautionary labels should be read and understood by all user supervisory personnel and employees before using. Purchaser is responsible for complying with all applicable federal, state or local laws and regulations covering use, health, safety, and disposal of the product.

**MAINTENANCE:**

None required.

**TECHNICAL SERVICE:**

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